

1 UP Limit

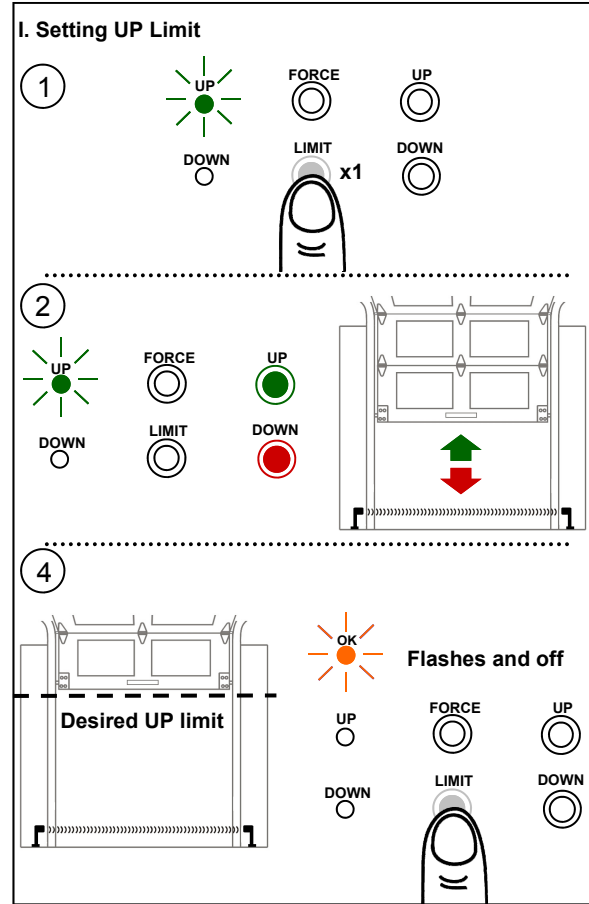
Make sure trolley is engaged with door before you start and Photo Eyes are wired to unit.

STEP 1 Press Limit button 1 time (white button). Green ● light turns on.

Note: You only have 10 seconds to finish step 2. If it takes you longer UP light goes out and you will need to start over

STEP 2 Press and hold UP button (green button). The door will travel up. Release at desired open height. Use up + down buttons to inch-adjust / fine tune height.

STEP 3 Now door is at desired open height. Press Limit button 1 time (white button). Ok indicator (amber light ●) flashes and goes off. Up limit ● is now set. Now move to Down limit. ●



2 DOWN Limit

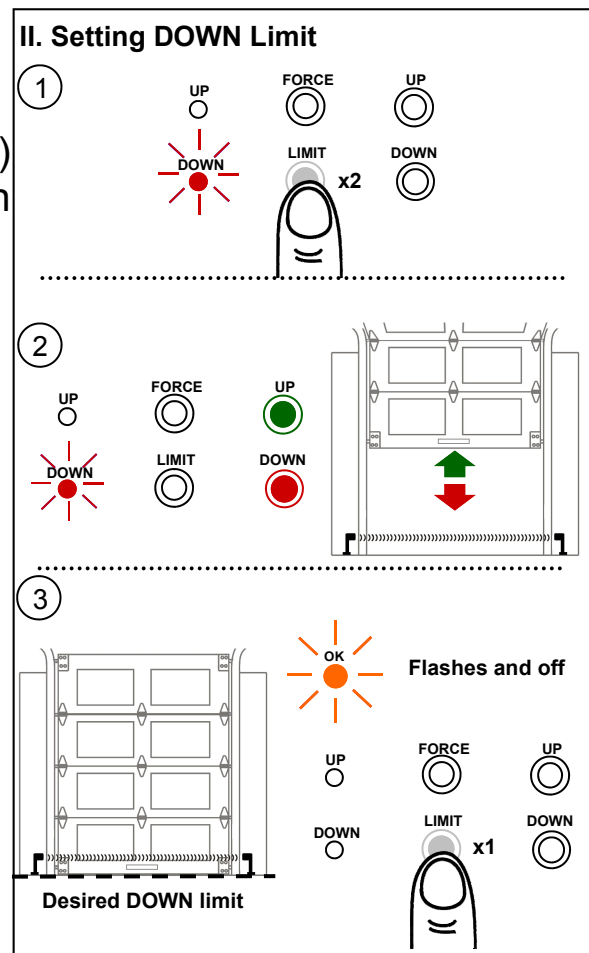
Now that you have finished setting UP limit.

STEP 1 Press Limit button 2 times (white button) to enter Down limit mode setting. Down indicator red light ● turns on.

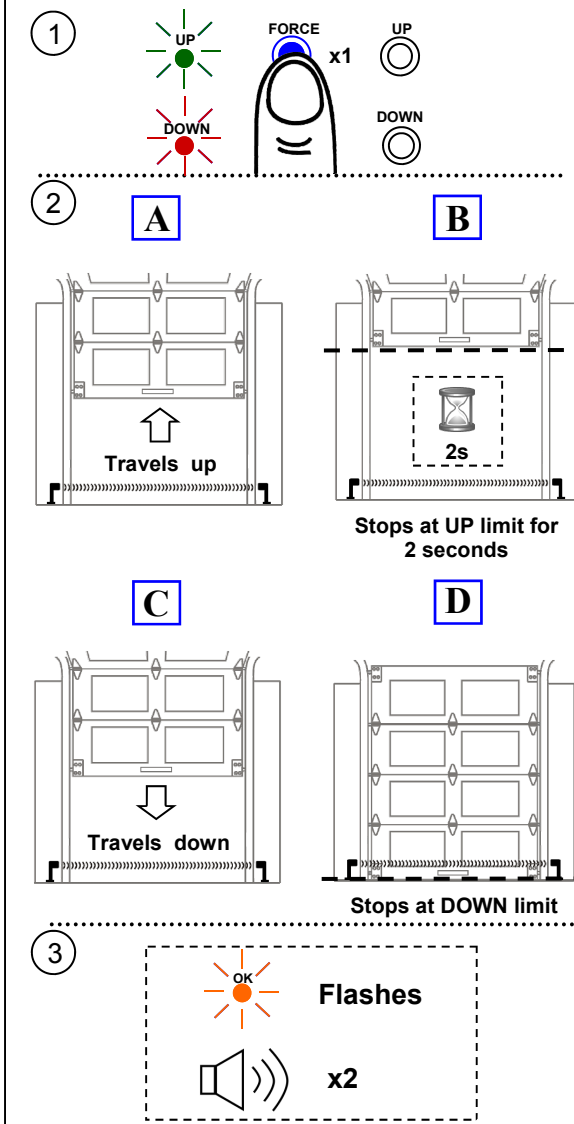
Note: You only have 10 seconds to move to and finish step 2 Down limit. If it takes you longer light goes out and you need to start over.

STEP 2 Press and hold DOWN button (red button). The door will travel down. Release at desired closed down position. Use Up + Down buttons to inch-adjust to fine tune closed position.

STEP 3 Now door is at desired closed position. Press Limit button 1 time. (white button). Ok indicator amber light flashes and goes off. Now both up and down green/red lights are now on, indicating that both Up and Down limits are set. Opener is now ready for Auto Force Adjustment. Go to force adjustment.



Auto Force Adjustment



3 Force Auto Force Adjustment

STEP 1 With both Up and Down indicator lights on. Press Force button 1 time ● to enter Auto Force Adjustment.

Note: This happens automatically after pressing Force button.

STEP 2 The door will travel up automatically A and stop at the Up limit for 2 seconds B. Door will then travel back down automatically C and stop at Down limit D.

STEP 3 The OK indicator amber light ● will flash with beeps, the Auto Force Adjustment is Done.

Program Remotes

Press yellow Learn button 1 time. Press/release desired button on remote. The OK light ● will flash and beep. Remote is now programmed. Repeat for other remotes. Up to 20 remotes can be programmed.

WARNING

After ANY adjustments, always do the Safety Reverse Test. This test MUST be performed to ensure the door reverses on contact with a 1.5" high object or 2x4 laid flat. For more detailed instructions, please see owners manual.

